

# VELVET 650B Conversion



## Tools Needed:

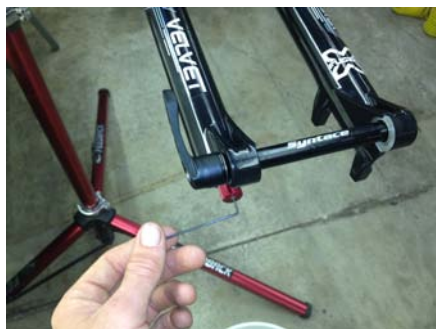
- 1.5mm Allen Wrench
- 6mm Allen Wrench
- 9mm Shaft Clamps
- Red Spanner Wrench
- Torch
- 11mm and 12mm Socket
- Soft Blow Hammer
- Slick Honey
- 7.5 Wt. Suspension Fluid
- Alcohol
- Towels or Clean Rag
- 650B Spacer Kit



1. Mount in stand horizontally



2. Depressurize



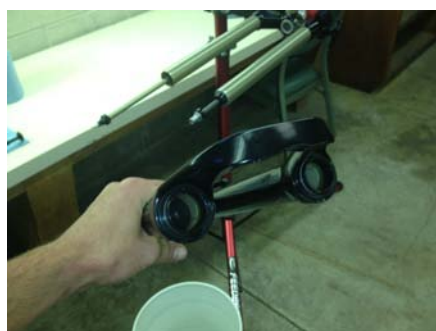
3. Use 1.5mm to remove rebound knob.



4. Use 11mm and 12mm to remove footnuts 50% of their threads.



5. Use softblow to break seal between footnut and lower leg.



6. Remove lower and let drain.



7. Remove baseplate with red spanner wrench. **MUST BE DEPRESSURIZED!**



8. Clamp in vice with 9mm shaft clamps then put heat to shaft below footnut.



9. Remove footnut with 6mm allen wrench.



10. Make sure to use the correct spacer kit for your model year.



11. Install spacer kit on air rod and reinstall footnut.



12. Reinstall air spring system.



13. Reinstall baseplate.



14. Lock fork out before reinstall.



15. Reinstall lowers part way and flip vertically.



16. Add 15cc's of 7.5 Wt. suspension fluid to both sides of the lower leg.



17. Reinstall footnuts and rebound knob.



18. Pressurize



19. Clean with alcohol and clean towel/rag. Then reinstall on bike and go shred!

